

Work Order ID 59915

June 17, 2010 8:14:28 AM



Page 1

Item ID: D3622-1

Accept



Setup Start



Revision ID:

Item Name: Ball Stud

Stop



Start Date: 18/06/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 25/06/2010 Req'd Qty: 12.00

Customer:

Reference:

10-06-17

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3622

Rev B

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA686 & DWG D3622,
FOLIO REV: *13*
DWG REV: *SA 10/06/20*
2-DEBURR AS REQUIRED

12 *Ø*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 10/06/20

12 *Ø*

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

B-A 10/06/21

12 *Ø*

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Start Date: 18/06/2010 Start Qty: 12.00



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Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 675

0.00



Packaging

Memo

0.00

Packaging

10/06/21 (12)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/22

CMF 10-6-21

Picklist Print

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Page 1

Work Order ID: 59915

Parent Item: D3622-1

Parent Item Name: Ball Stud



Start Date: 18/06/2010

Required Date: 25/06/2010

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A New Issue 07-04-24 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303H0.500		Purchased	No			100	f	133.1980	0.108	1.364211			



303 HEX BAR .500



Location

Loc Qty

Loc Code

MAT037

133.198

109778

109.198

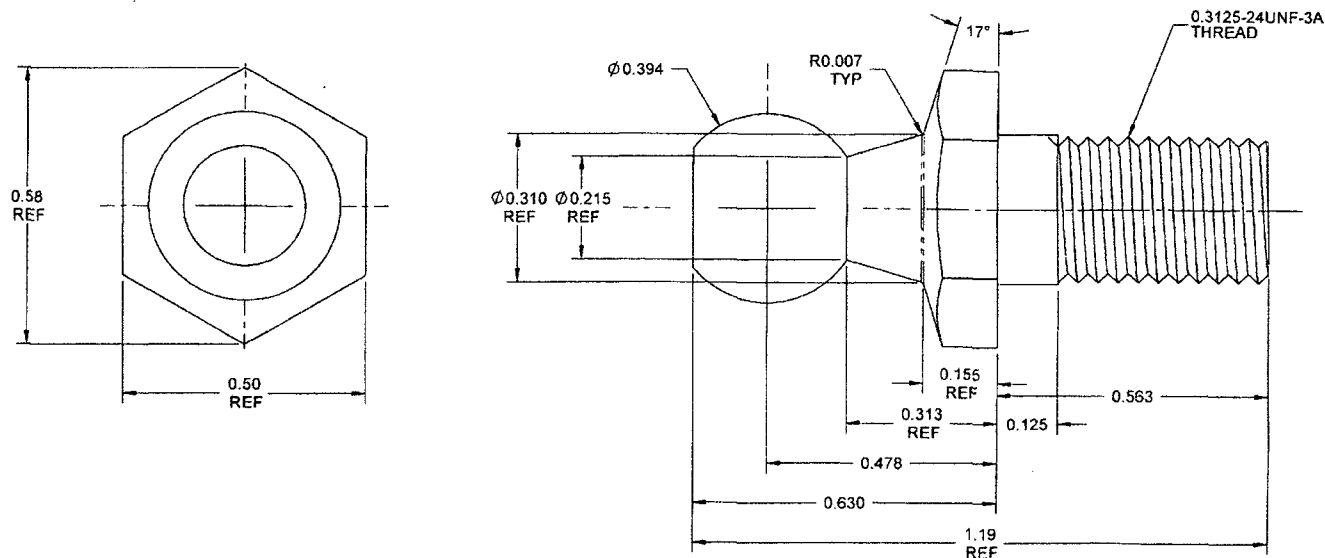
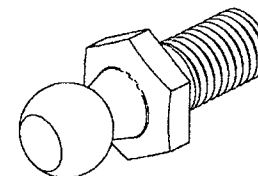
109846

24

1.364211 s N 10/06/20

208

w/6 59915



RELEASED
2009-10-08

D3622-1 BALL STUD

NOTES:

- 1) MATERIAL: AISI 303 HEX BAR
REF DART SPEC M303H0.500
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3622-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.03 lbs

B	ADD -3 (SHEET 2)		09.09.18
A	NEW ISSUE	MB	07.04.13
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.09.18		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3622	REV. B
TITLE BALL STUD	SCALE NTS
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